

## **Product Handling Information Sheet**

## Polystone<sup>®</sup> D PIR black

1. Company						
Name/Address	Röchlingst	Röchling Industrial SE & Co. KG Röchlingstr. 1 • 49733 Haren (Ems)/Germany (DE) • Tel. +49 5934 701-0				
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2. Product details						
Product/Article	Technical	Technical semi-finished product or machined part				
Abbreviated terms	PE-HD / P	PE-HD / PE 500				
Material Characterisation	Semi cryst	Semi crystalline plastic				
Main Components	<ul><li>polyeth</li><li>possib</li><li>stabilis</li><li>additiv</li></ul>	oly olefin-copolymerisate ser				
Components Subject to labelling	none					
Classification according to REAC	Article	Article				
Notes	This produ	This product is a post-industrial-recycled product, see chapter 11				
3. Product characteristics						
Form/State	• firm	• firm				
Color	black	black				
Odour	nearly	odourless				
Density	>0,95	>0,95				
Melting range	130 135	130 135				
Glass transition temperature	_					





3. Product characteristics					
Thermal decomposition		_			
Flash point					
Ignition temperature		> 350°C			
Notes		-			
4. Danger warnings					
Special Risks For Mankind A Environment	and The	none			
Notes		_			
5. Handling and Storage					
Handling		<ul> <li>Product can be worked with conventional machines and tools.</li> <li>With a very high tool wear to be expected.</li> <li>Before machining the product should have room temperature and/or to be stored for min. 24h under normal climatic conditions.</li> </ul>			
Storage		<ul> <li>horizontally</li> <li>dry</li> <li>protected against frost</li> <li>protected against climatic influences</li> </ul>			
Safety measures					
Shelf Life		_			
Notes		_			
6. Transport					
Transport		<ul><li>Non dangerous goods according to the transport regulations.</li><li>Secure against slipping.</li></ul>			
Finished Product Packing		_			
Notes		_			





7. Fire – fighting measures				
Suitable extinguishing agents	<ul> <li>water</li> <li>foam</li> <li>CO<sub>2</sub></li> <li>dry powder extinguishing agents</li> </ul>			
Potential combustion products	• CO <sub>2</sub> • CO			
Necessary protection equipment	Complete protection equipment for fire-brigade.			
Notes	Molten product has to be cooled with water. Fireresidues must be collected and disposed according to the local instructions.			
8. Removal				
Recyclability	Check possibility of recycling.			
EC Waste Catalog	The product is classified in accordance with the European-Waste Catalogue (EWC) as "not dangerous".			
Waste Removal	Has to be conveyed to a suitable dumping site or combustion plant in accordance with local regulations.			
EC Waste Code	<ul><li>12 01 05 plastics shavings and turnings</li><li>20 01 39 plastics</li></ul>			
Notes	-			
9. Marking and Guidelines				
Marking in accordance with EEC	Guideline no labelling required			
Notes				
10. Information about REACh				
Information about REACh	According to EC directive 1907/2006/EC (REACh), Article 3, no.3 our products are clearly defined as articles, exempt from registration. The EU regulation about chemicals no. 1907/2006 (REACh), which came into force 01 st of June 2007, prescribes Material Safety Data Sheets only for dangerous substances and preparations. According to REACh we are manufacturing articles and, therefore, not required to issue safety sheets			





## 11. Other Information

Other Information

Post-industrial recycled materials are materials that accumulate as waste for recovery during the manufacturing process and are reused as material through recycling. This does not refer to materials that can be directly reused in the same process without recycling. The information in this document are based on our today's knowledge and represent no affirmation of characteristics. Existing laws and regulations are to be observed by the user of our product within his own responsibility.



